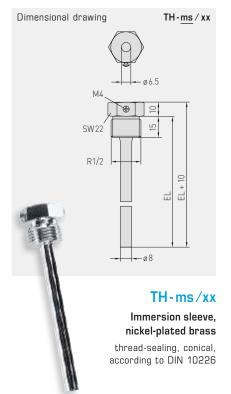
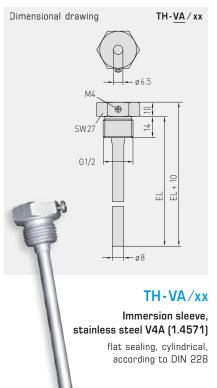
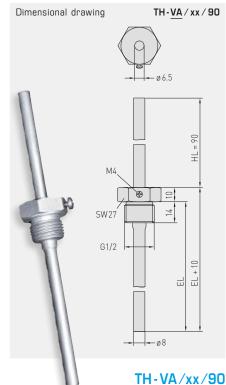
THERMASGARD® TH

S+S REGELTECHNIK

Immersion sleeves made of stainless steel or brass, nickel-plated, for temperature sensors and measuring transducers TF54/TM54 (form B) $\,$







Immersion sleeve, stainless steel V4A (1.4571) with neck tube

flat sealing, cylindrical, according to DIN 228

THERMASGARD® TH – Immersion sleeve Ø 8 mm					
Type / WG01	p _{max} (static)	T _{max} Ir	serted length (EL)	Item No.	Price
TH-ms/xx	Brass nickel-plate	ed .		Ø 8 x 0.75 mm	
TH-MS 50MM	10 bar	+150 °C	50 mm	7100-0011-0010-001	7,85 €
TH-MS 100MM	10 bar	+150 °C	100 mm	7100-0011-0020-001	8,16 €
TH-MS 150MM	10 bar	+150 °C	150 mm	7100-0011-0030-001	9,02 €
TH-MS 200MM	10 bar	+150°C	200 mm	7100-0011-0040-001	9,51 €
TH-MS 250MM	10 bar	+150 °C	250 mm	7100-0011-0050-001	9,83 €
TH-MS 300MM	10 bar	+150 °C	300 mm	7100-0011-0060-001	11,29 €
TH-MS 350MM	10 bar	+150 °C	350 mm	7100-0011-0070-001	13,32 €
TH-MS 400MM	10 bar	+150 °C	400 mm	7100-0011-0080-001	11,71 €
TH-VA/xx	Stainless steel V4A (1.4571)			Ø 8 x 0.75 mm	
TH-VA 50MM	40 bar	+600°C	50 mm	7100-0012-0010-001	14,99 €
TH-VA 100MM	40 bar	+600°C	100 mm	7100-0012-0020-001	15,78 €
TH-VA 150MM	40 bar	+600°C	150 mm	7100-0012-0030-001	16,59 €
TH-VA 200MM	40 bar	+600°C	200 mm	7100-0012-0040-001	17,72 €
TH-VA 250MM	40 bar	+600°C	250 mm	7100-0012-0050-001	18,63 €
TH-VA 300MM	40 bar	+600°C	300 mm	7100-0012-0060-001	23,20 €
TH-VA 350MM	40 bar	+600°C	350 mm	7100-0012-0070-001	23,63 €
TH-VA 400MM	40 bar	+600°C	400 mm	7100-0012-0080-001	24,11 €
TH-VA/xx/90	Stainless steel V4A (1.4571), with neck tube (90mm)		nm)	Ø8 x 0.75 mm	
TH-VA 50/90MM	40 bar	+600°C	50 mm	7100-0012-2010-001	22,56 €
TH-VA 100/90MM	40 bar	+600°C	100 mm	7100-0012-2020-001	23,63 €
TH-VA 150/90MM	40 bar	+600°C	150 mm	7100-0012-2030-001	24,85 €
TH-VA 200/90MM	40 bar	+600°C	200 mm	7100-0012-2040-001	26,05 €
TH-VA 250/90MM	40 bar	+600°C	250 mm	7100-0012-2050-001	27,33 €
TH-VA 300/90MM	40 bar	+600°C	300 mm	7100-0012-2060-001	29,85 €
Note:	Inner diameter of socket 6.5 mm				

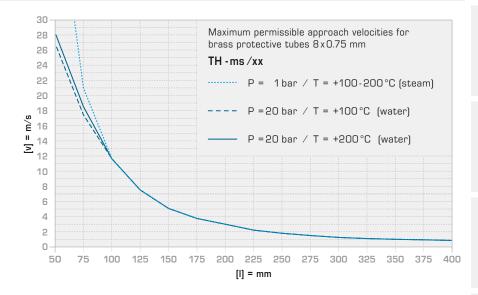
INSTRUCTIONS FOR PLANNING AND INSTALLATION

The approaching flow causes the protective tube to vibrate.

If the specified approach velocity is exceeded even by a marginal amount, a negative impact on the protective tube's service life may result (material fatique).

Please observe permissible approach velocities for stainless steel protective tubes (see graph **TH-VA**) as well as for brass protective tubes (see graph **TH-ms**).

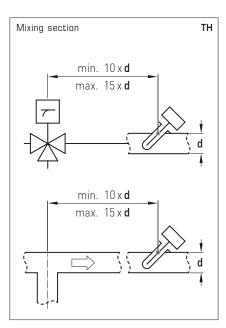
Discharge of gases and pressure surges must be avoided as they have a negative influence on the service life and may damage the protective tubes irreparably.



Maximum permissible approach velocities for stainless steel protective tubes $8 \times 0.75 \text{ mm}$ [1.4571] 35 TH-VA/xx, TH-VA/xx/90 30 P = 1 bar / T = +100-200 °C (steam)25 $P = 20 \text{ bar } / T = +100 ^{\circ}\text{C} \text{ (water)}$ /w = [v] 20 $P = 20 \text{ bar } / T = +200 ^{\circ}\text{C (water)}$ 15 10 5 0 100 125 150 175 200 225 250 275 300 325 350 375 50 75

MIXING SECTION

After the mixing of water flows of different temperatures, the issue of temperature stratification means that an adequate distance to the sensor must be observed.



When Copper and Zinc are Not Enough

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Uncompromising quality and safety are also paramount in the design of the accessory from S+S. This is why our metal immersion sleeves for duct sensors are made using either nickel plated brass or stainless steel. Brass is an alloy consisting mainly of copper and zinc, which provide good forming and machining properties, mechanical strength, temperature resistance and electrical conductivity.

[I] = mm

In contrast to conventional products in the market, however, our brass immersion sleeves feature an additional nickel coating. This ensures their longterm corrosion resistance in minor aggressive media, from air and water to alkaline solutions and diluted acids. At the same time, the nickel layer prevents ingredients in thermally conductive compounds from stripping the copper and causing pitting.

Highest protection against corrosion is provided by immersion sleeves made of stainless steel. Among the available qualities, we chose VA 1.4571 or AISI 316 Ti, a high-grade austenite specialty combining chromium, nickel and molybdenum with an extra titanium content. The alloy has a proven fit particularly in the design of chemical process equipment and technical instruments as well as in waste gas and water treatment. Its corrosion resistance also includes chlorides or salts and more aggressive acids, such as hydrochloric acid (HCI).

