## **SIEMENS**

Data sheet

## 6ES7412-1XJ07-0AB0

SIMATIC S7-400, CPU 412-1 CENTRAL PROCESSING UNIT WITH: 512 KB WORKING MEMORY, (256 KB CODE, 256 KB DATA), INTERFACE MPI/DP 12 MBIT/S

General information		
Product type designation	CPU 412-1	
HW functional status	01	
Firmware version	V7.0	
Engineering with		
<ul> <li>Programming package</li> </ul>	STEP 7 V5.4 or higher with HSP 261	
CiR – Configuration in RUN		
CiR synchronization time, basic load	100 ms	
CiR synchronization time, time per I/O byte	30 µs	
Supply voltage		
Rated value (DC)		
• 24 V DC	No; Power supply via system power supply	
Input current		
from backplane bus 5 V DC, typ.	0.7 A	
from backplane bus 5 V DC, max.	0.8 A	
from backplane bus 24 V DC, max.	150 mA; 150 mA per DP interface	
from interface 5 V DC, max.	90 mA; At the DP interface	
Power loss		
Power loss, typ.	3.5 W	
Power loss, max.	4 W	
Memory		
Type of memory	RAM	
Work memory		
• integrated	512 kbyte	
<ul> <li>integrated (for program)</li> </ul>	256 kbyte	
• integrated (for data)	256 kbyte	
• expandable	No	
Load memory		
expandable FEPROM	Yes; with Memory Card (FLASH)	
• expandable FEPROM, max.	64 Mbyte	
• integrated RAM, max.	512 kbyte	
• expandable RAM	Yes; with Memory Card (RAM)	
• expandable RAM, max.	64 Mbyte	
•		

Backup	
● present	Yes
• with battery	Yes; all data
• without battery	No
Battery	
Backup battery	
Backup current, typ.	180 μA; up to 40 °C
• Backup current, max.	850 μΑ
Backup time, max.	Dealt with in the module data manual with the secondary
	conditions and the factors of influence
<ul> <li>Feeding of external backup voltage to CPU</li> </ul>	5 V DC to 15 V DC
CPU processing times	
for bit operations, typ.	31.25 ns
for word operations, typ.	31.25 ns
for fixed point arithmetic, typ.	31.25 ns
for floating point arithmetic, typ.	62.5 ns
CPU-blocks	
DB	
<ul> <li>Number, max.</li> </ul>	3 000; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
<ul> <li>Number, max.</li> </ul>	1 500; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
• Number, max.	1 500; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
• Number, max.	see instruction list
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
<ul> <li>Number of time alarm OBs</li> </ul>	2; OB 10, 11
<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	2; OB 32, 35 (shortest cycle that can be set = 500 $\mu$ s)
<ul> <li>Number of process alarm OBs</li> </ul>	2; OB 40, 41
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55-57
<ul> <li>Number of isochronous mode OBs</li> </ul>	2; OB 61-62
<ul> <li>Number of multicomputing OBs</li> </ul>	1; OB 60
Number of background OBs	1; OB 90
Number of startup OBs	3; OB 100-102
Number of asynchronous error OBs	9; OB 80-88
Number of synchronous error OBs	2; OB 121, 122

Nesting depth	
• per priority class	24
<ul> <li>additional within an error OB</li> </ul>	1
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
Number	Unlimited (limited only by RAM capacity)
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	No times retentive
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Туре	SFB
• Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
retentive data area in total	Total working and load memory (with backup battery)
Flag	
• Number, max.	4 kbyte; Size of bit memory address area
Retentivity available	Yes
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; in 1 memory byte
Local data	
• adjustable, max.	8 kbyte
• preset	4 kbyte

Address area	
I/O address area	
• Inputs	4 kbyte
Outputs	4 kbyte
of which distributed	
— MPI/DP interface, inputs	2 kbyte
— MPI/DP interface, outputs	2 kbyte
Process image	
<ul> <li>Inputs, adjustable</li> </ul>	4 kbyte
<ul> <li>Outputs, adjustable</li> </ul>	4 kbyte
<ul> <li>Inputs, default</li> </ul>	128 byte
• Outputs, default	128 byte
• consistent data, max.	244 byte
<ul> <li>Access to consistent data in process image</li> </ul>	Yes
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	15
Digital channels	
• Inputs	32 768
— of which central	32 768
Outputs	32 768
— of which central	32 768
Analog channels	
Inputs	2 048
— of which central	2 048
Outputs	2 048
— of which central	2 048
Hardware configuration	
Number of expansion units, max.	21
connectable OPs	47
Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)
Interface modules	
<ul> <li>Number of connectable IMs (total), max.</li> </ul>	6
<ul> <li>Number of connectable IM 460s, max.</li> </ul>	6
<ul> <li>Number of connectable IM 463s, max.</li> </ul>	4; IM 463-2
Number of DP masters	
● integrated	1
● via CP	10; CP 443-5 Extended
● via IM 467	4
<ul> <li>Mixed mode IM + CP permitted</li> </ul>	No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode
• via interface module	0

<ul> <li>Number of pluggable S5 modules (via adapter capsule in central device), max.</li> </ul>	6
Number of IO Controllers	
• integrated	0
● via CP	4; Max. 4 in the central controller; no mixed operation of different CP 443-1 types in PROFINET IO mode
Number of operable FMs and CPs (recommended)	
• FM	Limited by number of slots and number of connections
● CP, PtP	CP 440: Limited by number of slots; CP 441: Limited by number of slots and number of connections
<ul> <li>PROFIBUS and Ethernet CPs</li> </ul>	14; In total max. 10 CPs as DP master and PROFINET controller, of which up to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller
Slots	
<ul> <li>required slots</li> </ul>	1
Time of day	
Clock	
<ul> <li>Hardware clock (real-time)</li> </ul>	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
Resolution	1 ms
<ul> <li>Deviation per day (buffered), max.</li> </ul>	1.7 s; Power off
<ul> <li>Deviation per day (unbuffered), max.</li> </ul>	8.6 s; For power On
Operating hours counter	
• Number	16
Number/Number range	0 to 15
<ul> <li>Range of values</li> </ul>	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours
Granularity	1 hour
• retentive	Yes
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes
● to DP, slave	Yes
• in AS, master	Yes
● in AS, slave	Yes
<ul> <li>on Ethernet via NTP</li> </ul>	No; Via CP
• to IF 964 DP	No
Time difference in system when synchronizing via	
● MPI, max.	200 ms
Interfaces	
Interfaces/bus type	1 x MPI/PROFIBUS DP

Number of RS 485 i	interfaces
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1; Combined MPI / PROFIBUS DP

1. Interface	
Interface type	Integrated
Physics	RS 485 / PROFIBUS + MPI
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	150 mA
Number of connection resources	MPI: 32, DP: 16
Functionality	
• MPI	Yes
<ul> <li>PROFIBUS DP master</li> </ul>	Yes
PROFIBUS DP slave	Yes
MPI	
<ul> <li>Number of connections</li> </ul>	32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
DP master	
<ul> <li>Number of connections, max.</li> </ul>	16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
<ul> <li>Number of DP slaves, max.</li> </ul>	32
Services	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
— Global data communication	No
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes
- SYNC/FREEZE	Yes
Activation/deactivation of DP slaves	Yes
— Direct data exchange (slave-to-slave communication)	Yes

— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
DP slave	
Number of connections	16
• GSD file	http://support.automation.siemens.com/WW/view/en/113652
• Transmission rate, max.	12 Mbit/s
<ul> <li>automatic baud rate search</li> </ul>	No
• Address area, max.	32; Virtual slots
• User data per address area, max.	32 byte
— of which consistent, max.	32 byte
Services	
— PG/OP communication	Yes; with interface active
— S7 routing	Yes; with interface active
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	No
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
Protocols	
Open IE communication	
• ISO-on-TCP (RFC1006)	Via CP 443-1 Adv. and loadable FB
— Data length, max.	1452 bytes via CP 443-1 Adv.
Isochronous mode	
Isochronous operation (application synchronized up	Yes; For PROFIBUS only
to terminal)	
	Yes
Number of DP masters with isochronous mode	1

User data per isochronous slave, max.	244 byte
shortest clock pulse	1.5 ms; 0.5 ms without use of SFC 126, 127
max. cycle	32 ms
Communication functions	
PG/OP communication	Yes
<ul> <li>Number of connectable OPs without message processing</li> </ul>	47
<ul> <li>Number of connectable OPs with message processing</li> </ul>	47; When using Alarm_S/SQ and Alarm_D/DQ
Data record routing	Yes
Global data communication	
• supported	Yes
<ul> <li>Number of GD loops, max.</li> </ul>	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	16
<ul> <li>Size of GD packets, max.</li> </ul>	54 byte
<ul> <li>Size of GD packet (of which consistent), max.</li> </ul>	1 variable
S7 basic communication	
• supported	Yes
• User data per job, max.	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	1 variable
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes
<ul> <li>User data per job, max.</li> </ul>	64 kbyte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	462 byte
S5 compatible communication	
• supported	Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5
• User data per job, max.	8 kbyte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	240 byte
<ul> <li>Number of simultaneous AG-SEND/AG-RECV orders per CPU, max.</li> </ul>	24/24
Standard communication (FMS)	
● supported	Yes; Via CP and loadable FB
Web server	
• supported	No
Number of connections	
• overall	48
<ul> <li>usable for PG communication</li> </ul>	47
— reserved for PG communication	1

— adjustable for PG communication, max.	0
<ul> <li>usable for OP communication</li> </ul>	47
— reserved for OP communication	1
— adjustable for OP communication, max.	0
<ul> <li>usable for S7 basic communication</li> </ul>	46
— reserved for S7 basic communication	0
— adjustable for S7 basic communication,	0
max.	
<ul> <li>usable for S7 communication</li> </ul>	46
- reserved for S7 communication	0
— adjustable for S7 communication, max.	0
<ul> <li>usable for routing</li> </ul>	23
— reserved for routing	0
— adjustable for routing, max.	0

## S7 message functions

Number of legin stations for manages functions, may	47; Max. 47 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8
Number of login stations for message functions, max.	with Alarm, Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)
Symbol-related messages	Yes
SCAN procedure	Yes
Program alarms	Yes
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	250; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
<ul> <li>Number of instances for alarm 8 and S7 communication blocks, max.</li> </ul>	300
● preset, max.	150
Process control messages	Yes
Number of archives that can log on simultaneously (SFB 37 AR_SEND)	4
Number of messages	
• overall, max.	256
• in 100 ms grid, max.	0
• in 500 ms grid, max.	256
• in 1000 ms grid, max.	256
Number of additional values	
• with 100 ms grid, max.	0
• with 500, 1000 ms grid, max.	1
Test commissioning functions	
Status block	Yes; Up to 16 simultaneously
Single step	Yes
Number of breakpoints	16

Status/control	
	Yes; Up to 16 variable tables
Status/control variable	
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul> <li>Number of variables, max.</li> </ul>	70; Status/control
Forcing	
Forcing	Yes
<ul> <li>Forcing, variables</li> </ul>	Inputs/outputs, bit memories, distributed I/Os
<ul> <li>Number of variables, max.</li> </ul>	64
Diagnostic buffer	
● present	Yes
<ul> <li>Number of entries, max.</li> </ul>	3 200
— adjustable	Yes
— preset	120
Service data	
● can be read out	Yes
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
Use in hazardous areas	
• ATEX	ATEX II 3G Ex nA IIC T4 Gc
Ambient conditions	
Ambient temperature during operation	
• min.	0° 0
● max.	60 °C
Configuration	
Configuration software	
• STEP 7	Yes
Programming	
<ul> <li>Command set</li> </ul>	see instruction list
Nesting levels	7
<ul> <li>Access to consistent data in process image</li> </ul>	Yes
<ul> <li>System functions (SFC)</li> </ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	

— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Number of simultaneously active SFCs	
- DPSYC_FR	2; SFC 11; per interface
— D_ACT_DP	8; SFC 12; per interface
	8; SFC 59; per interface
WR_REC	8; SFC 58; per interface
— WR_PARM	8; SFC 55; per interface
— PARM_MOD	1; SFC 57; per interface
— WR_DPARM	2; SFC 56; per interface
— DPNRM_DG	8; SFC 13; per interface
— RDSYSST	8; SFC 51
- DP_TOPOL	1; SFC 103; per interface
Number of simultaneously active SFBs	
- RDREC	8; SFB 52; per interface, but not more than 32 across all external interfaces
— WRREC	8; SFB 53; per interface, but not more than 32 across all external interfaces
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Block encryption</li> </ul>	Yes; With S7 block Privacy
Dimensions	
Width	25 mm
Height	290 mm
Depth	219 mm
Weights	
Weight	700 g
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